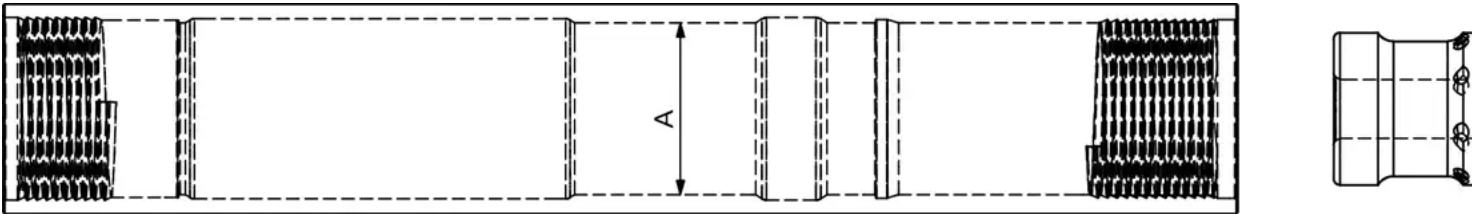


G-Force Nova 2.0 GFNM5500-2 M50 Shank

Hammer Service Log

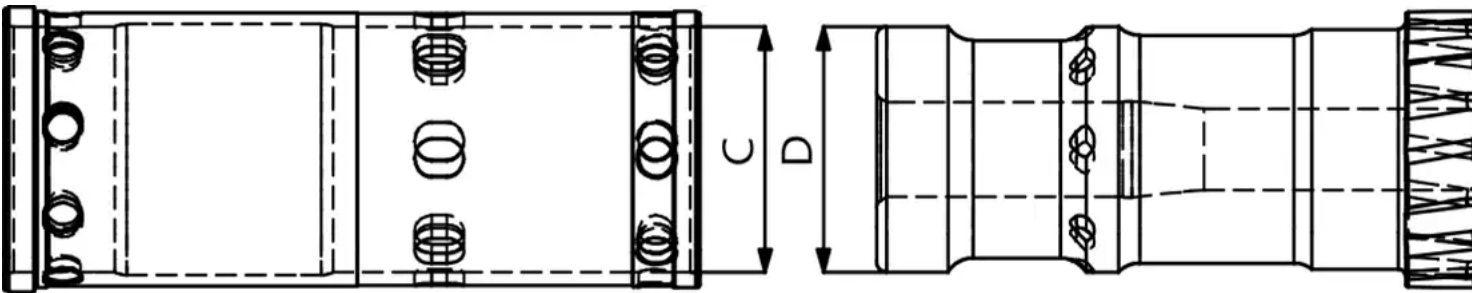
Wear Sleeve / Piston Clearance

Part	New Dimension		Discard Clearance
Wear Sleeve	A	4.00"	greater than or equal to 0.010"
Piston OD	B	3.99"	



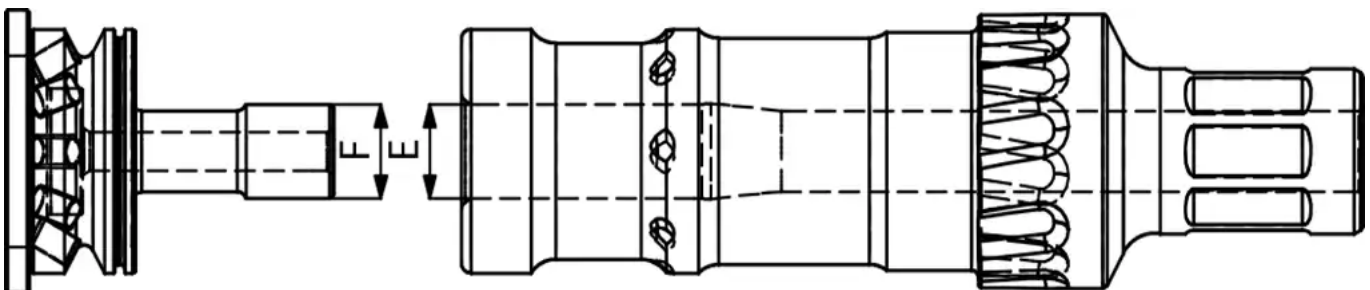
Inner Cylinder / Piston Clearance

Part	New Dimension		Discard Clearance
Cylinder ID	C	3.55"	greater than or equal to 0.010"
Piston OD	D	3.54"	



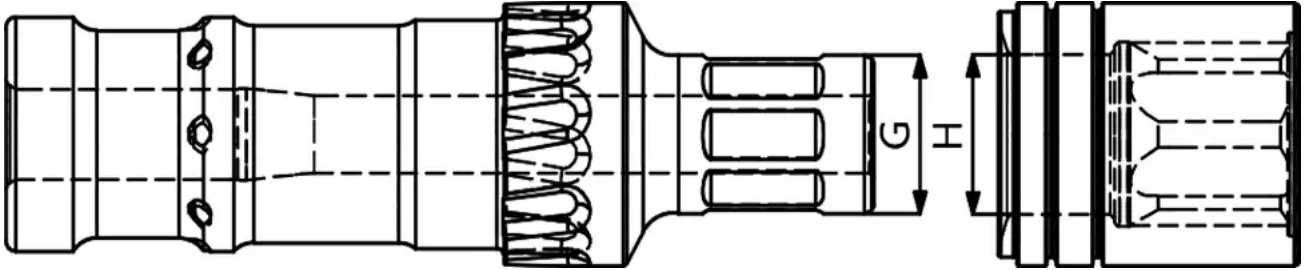
Distributor Probe / Piston ID Clearance

Part	New Dimension		Discard Clearance
Distributor Probe OD	F	1.36"	greater than or equal to 0.010"
Piston ID	E	1.37"	



Bearing - Piston OD Clearance

Part	New Dimension		Discard Clearance
Bearing ID	H	2.42"	greater than or equal to 0.010"
Piston OD	G	2.41"	



External Wear

Description	Wear Limit
Wear Sleeve Reverse Dimension	4.57"
Wear Sleeve Discard Dimension	4.41"
NOTE: Chuck should be replaced when wear transfers to wear sleeve.	