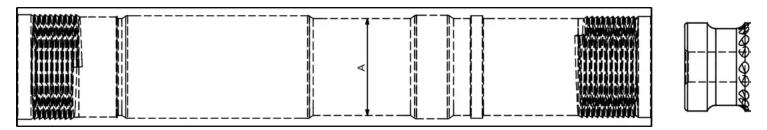
G-Force Nova GFNQ8000 QL80 Shank

Hammer Service Log

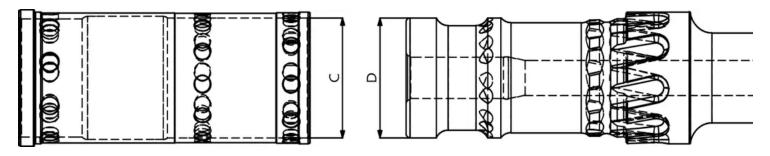
Wear Sleeve / Piston Clearance

Part	I	New Dimension	Discard Clearance	
Wear Sleeve	A	5.93"	amountain them are acqual to 0.010"	
Piston OD	В	5.92"	greater than or equal to 0.010"	



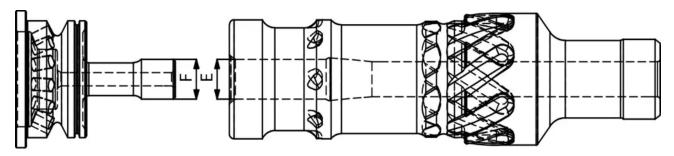
Inner Cylinder / Piston Clearance

Part	l	lew Dimension	Discard Clearance	
Cylinder ID	С	5.39"	greater than or equal to 0.010"	
Piston OD	D	5.38"	greater than or equal to 0.010	



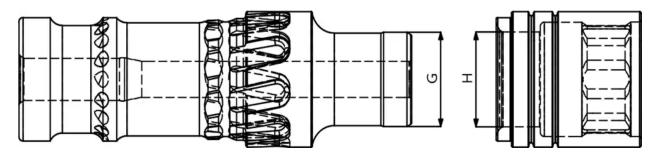
Distributor Probe / Piston ID Clearance

Part	New Dimension		Discard Clearance
Distributor Probe OD	F	1.84"	amost an thom an agual to 0.010"
Piston ID	Е	1.85"	greater than or equal to 0.010"



Bearing - Piston OD Clearance

Part	ı	New Dimension	Discard Clearance	
Bearing ID	Н	3.19"	greater than or equal to 0.010"	
Piston OD	G	3.18"	greater than or equal to 0.010	



External Wear

Description	Wear Limit		
Wear Sleeve Reverse Dimension	6.93"		
Wear Sleeve Discard Dimension	6.85"		
NOTE:			
Chuck should be replaced when wear transfers to wear sleeve.			