

G-Force GFM4000 SD4 Shank

Hammer Service Log

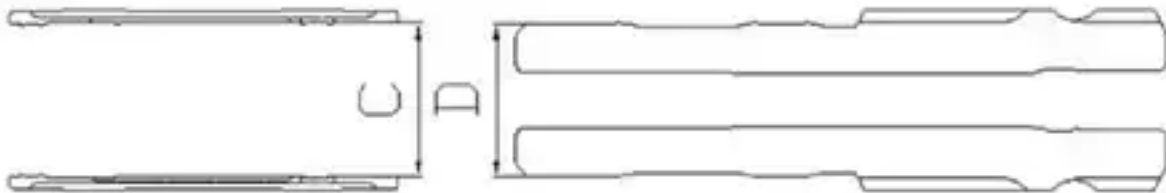
Wear Sleeve / Piston Clearance

| Part | New Dimension | | Discard Clearance |
|-------------|---------------|--------|---------------------------------|
| Wear Sleeve | A | 3.228" | greater than or equal to 0.010" |
| Piston OD | B | 3.224" | |



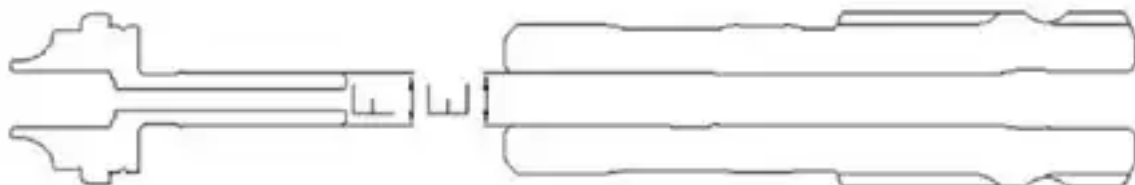
Inner Cylinder / Piston Clearance

| Part | New Dimension | | Discard Clearance |
|-------------|---------------|--------|---------------------------------|
| Cylinder ID | C | 2.756" | greater than or equal to 0.010" |
| Piston OD | D | 2.752" | |



Distributor Probe / Piston ID Clearance

| Part | New Dimension | | Discard Clearance |
|----------------------|---------------|--------|---------------------------------|
| Distributor Probe OD | F | 0.978" | greater than or equal to 0.010" |
| Piston ID | E | 0.984" | |



External Wear

| Description | Wear Limit |
|--|------------|
| Wear Sleeve Discard Dimension | 3.425" |
| NOTE: Chuck should be replaced when wear transfers to wear sleeve. | |