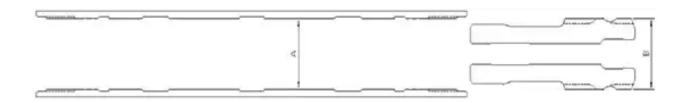
# G-Force GFR6000 IR360 Shank

## **Hammer Service Log**

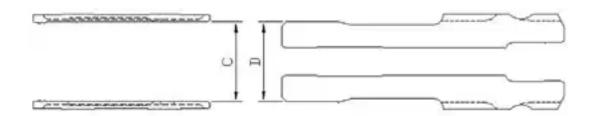
### **Wear Sleeve / Piston Clearance**

Part		New Dimension	Discard Clearance	
Wear Sleeve	Α	4.496"	greater then or equal to 0.010"	
Piston OD	В	4.491"	greater than or equal to 0.010"	



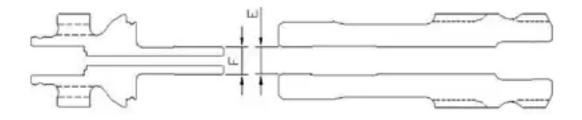
# **Inner Cylinder / Piston Clearance**

Part		New Dimension	Discard Clearance
Cylinder ID	С	3.75"	greater than or equal to 0.010"
Piston OD	D	3.745"	greater than or equal to 0.010"



### **Distributor Probe / Piston ID Clearance**

Part	New Dimension		Discard Clearance	
Distributor Probe OD	F	1.328"	greater then or equal to 0.040"	
Piston ID		1.336"	greater than or equal to 0.010"	



#### **External Wear**

Description	Wear Limit
Wear Sleeve Reverse Dimension	5.118"
Wear Sleeve Discard Dimension	4.96"

#### NOTE:

- 1. If no evidence of significant air pressure drop or if wear sleeve is wearing evenly on the top and bottom end, recommendation is to not reverse wear sleeve.
- 2. Chuck should be replaced when wear transfers to wear sleeve.