

Missile LXQ Series - LXQR3000 IR3.5 Shank

Hammer Service Log

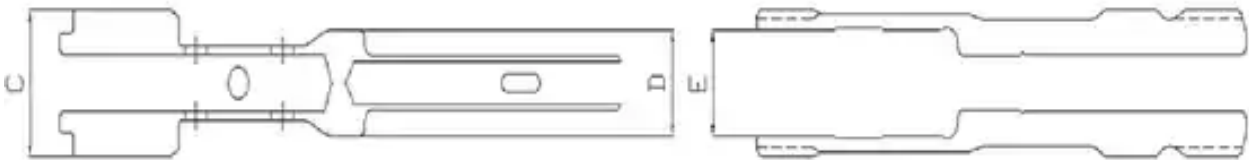
Wear Sleeve / Piston Clearance

Part	New Dimension		Discard Clearance
Wear Sleeve	A	2.559"	greater than or equal to 0.010"
Piston OD	B	2.555"	



Inner Cylinder / Piston Clearance

Part	New Dimension		Discard Clearance
Cylinder Tube OD	C	2.558"	greater than or equal to 0.010"
Center Tube MD	D	1.846"	
Piston MD	E	1.851"	



Distributor Probe / Piston ID Clearance

Part	New Dimension		Discard Clearance
Center Tube Probe OD	G	0.960"	greater than or equal to 0.010"
Piston ID	F	0.965"	



External Wear

Description	Wear Limit
Wear Sleeve Discard Dimension	2.952"
NOTE: Chuck should be replaced when wear transfers to wear sleeve.	