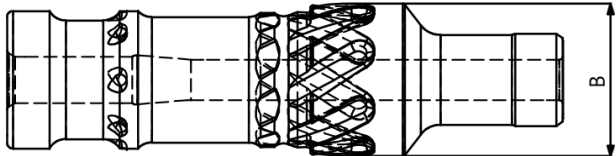
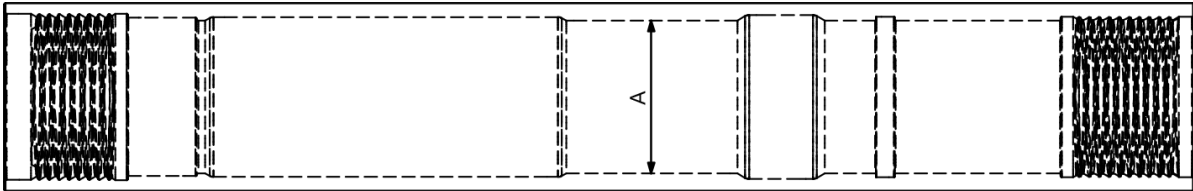




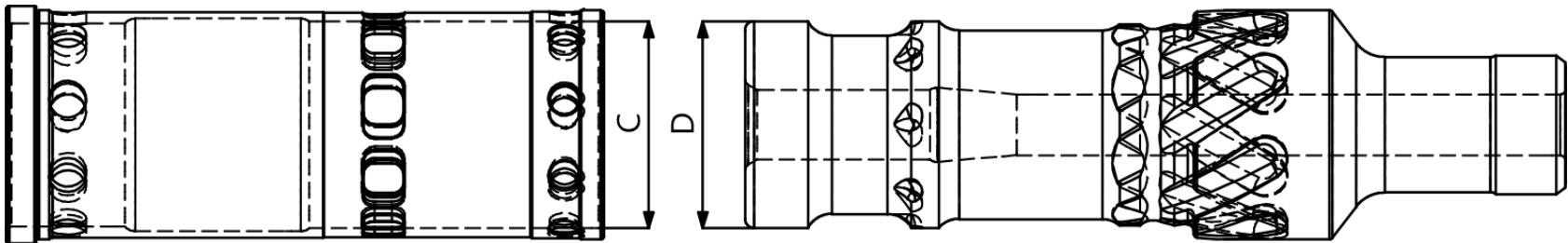
WEAR SLEEVE / PISTON CLEARANCE

Part	New Dimension		Discard Clearance
Wear Sleeve	A	4.74" (120.4mm)	≥0.010" (0.25mm)
Piston O.D	B	4.735" (120.29mm)	



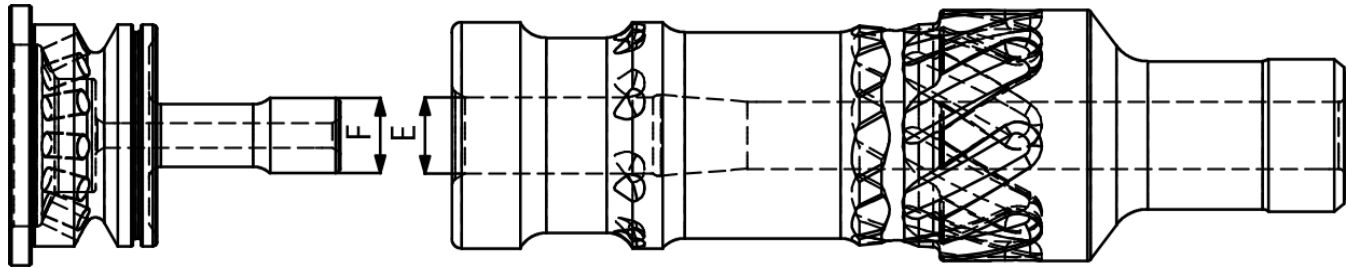
INNER CYLINDER / PISTON CLEARANCE

Cylinder I.D	C	4.122" (104.7mm)	≥0.010" (0.25mm)
Piston O.D	D	4.117" (104.58mm)	



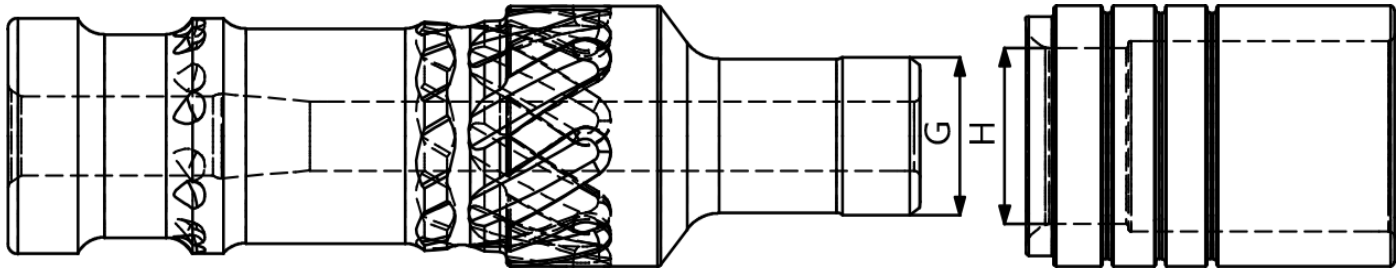
DISTRIBUTOR PROBE / PISTON ID CLEARANCE

Distributor Probe O.D	F	1.427" (36.25mm)	≥0.010" (0.25mm)
Piston I.D	E	1.437" (36.5mm)	



Bearing / PISTON OD CLEARANCE

Bearing I.D	H	3.193" (81.1mm)	≥0.010" (0.25mm)
Piston O.D	G	3.183" (80.85mm)	



note.

1. Chuck should be replaced when wear transfers to wear sleeve.