

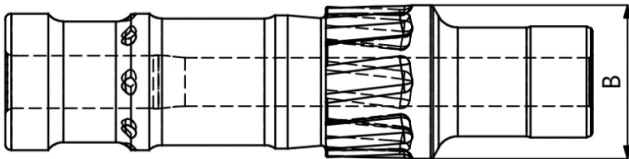
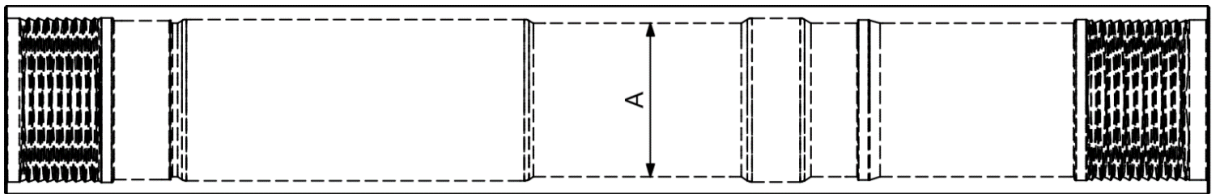
► Nova 5 " Hammer M50 Service Log ◀

Hammer Service Log



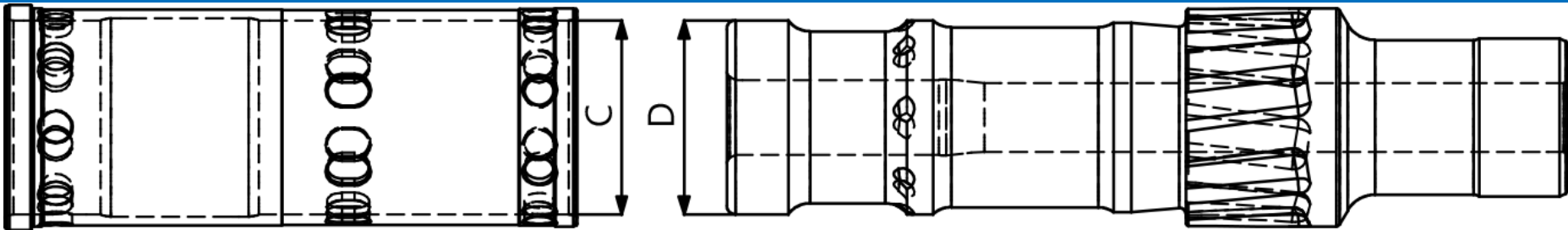
**WEAR SLEEVE / PISTON CLEARANCE**

| Part        | New Dimension |                   | Discard Clearance |
|-------------|---------------|-------------------|-------------------|
| Wear Sleeve | A             | 3.996" (101.5mm)  | ≥0.010" (0.25mm)  |
| Piston O.D  | B             | 3.991" (101.38mm) |                   |



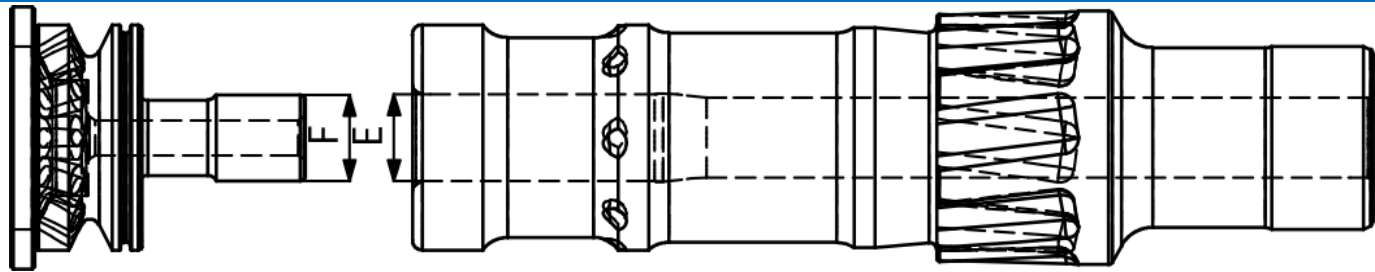
**INNER CYLINDER / PISTON CLEARANCE**

|              |   |                  |                  |
|--------------|---|------------------|------------------|
| Cylinder I.D | C | 3.547" (90.1mm)  | ≥0.010" (0.25mm) |
| Piston O.D   | D | 3.542" (89.98mm) |                  |



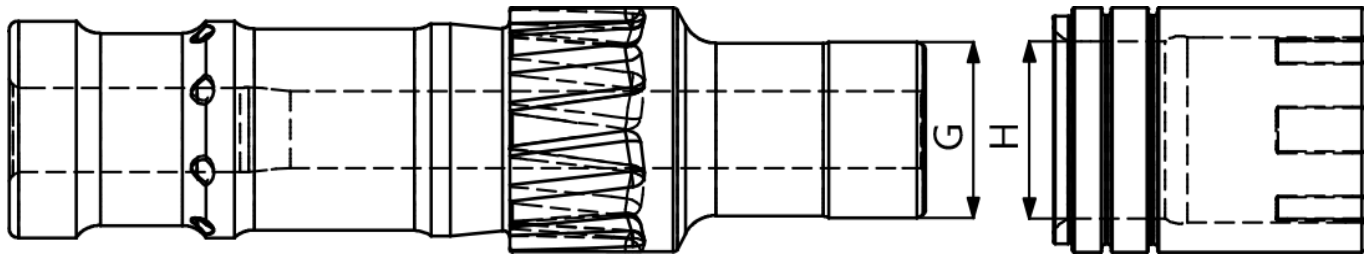
**DISTRIBUTOR PROBE / PISTON ID CLEARANCE**

|                       |   |                  |                  |
|-----------------------|---|------------------|------------------|
| Distributor Probe O.D | F | 1.358" (34.5mm)  | ≥0.010" (0.25mm) |
| Piston I.D            | E | 1.368" (34.75mm) |                  |



**Bearing / PISTON OD CLEARANCE**

|             |   |                  |                  |
|-------------|---|------------------|------------------|
| Bearing I.D | H | 2.415" (61.35mm) | ≥0.010" (0.25mm) |
| Piston O.D  | G | 2.406" (61.1mm)  |                  |



**note.**

1. Chuck should be replaced when wear transfers to wear sleeve.