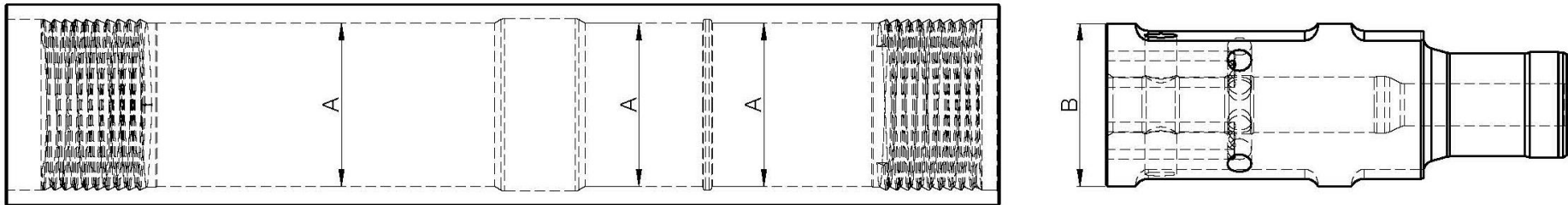


Hammer Service Log



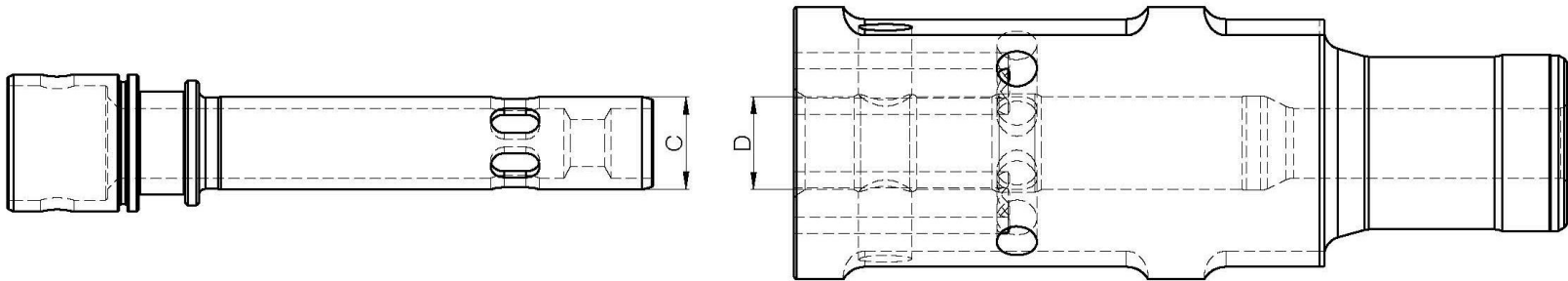
WEAR SLEEVE / PISTON CLEARANCE

Part	New Dimension			Discard Clearance
Wear Sleeve I.D	A	117.000 mm	4.606299 in	≥0.010" (0.25mm)
Piston O.D	B	116.890 mm	4.601969 in	



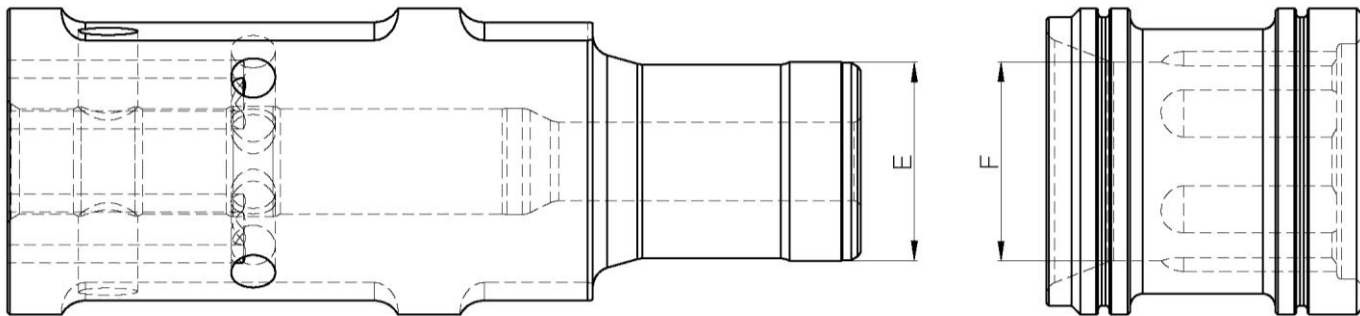
TUBE / PISTON ID CLEARANCE

TUBE O.D	F	39.880 mm	1.570079 in	≥0.010" (0.25mm)
Piston I.D	E	40.000 mm	1.574803 in	



Bearing / PISTON OD CLEARANCE

Piston O.D	E	80.500 mm	3.169291 in	≥0.010" (0.25mm)
Bearing I.D	F	81.100 mm	3.192913 in	



Piston Stroke : 85.000 mm 3.346457 in

note.

1. Chuck should be replaced when wear transfers to wear sleeve.